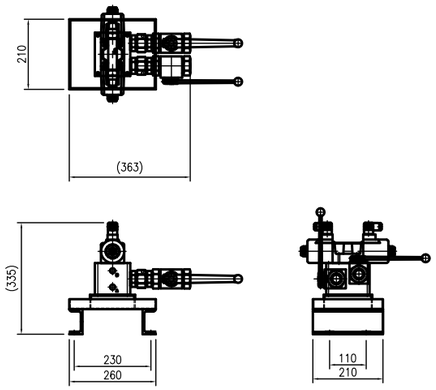
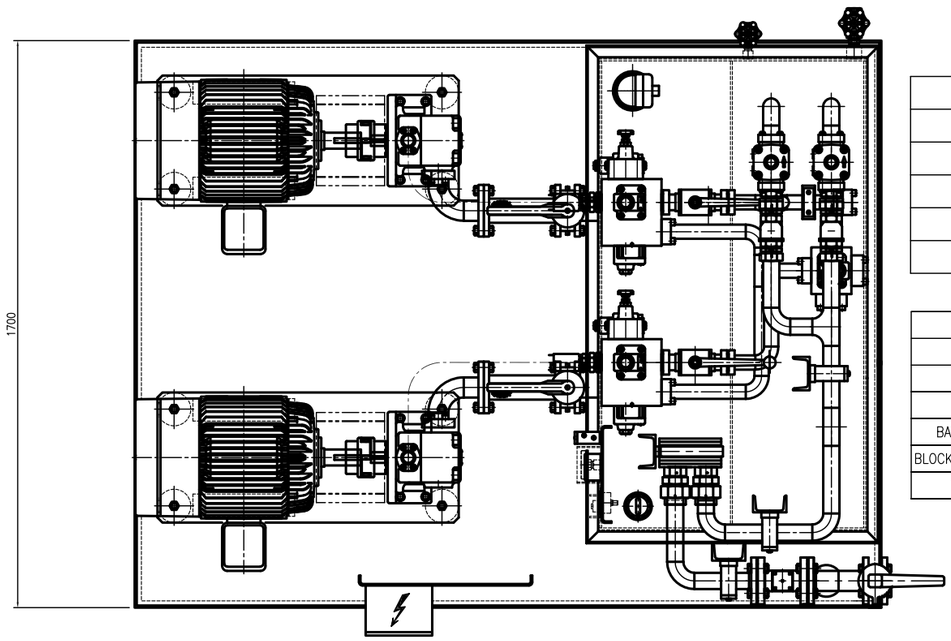
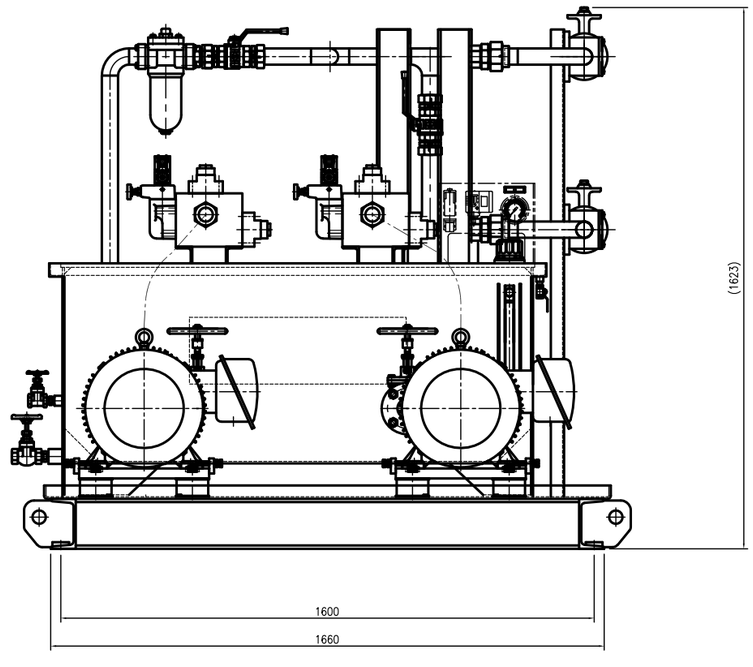


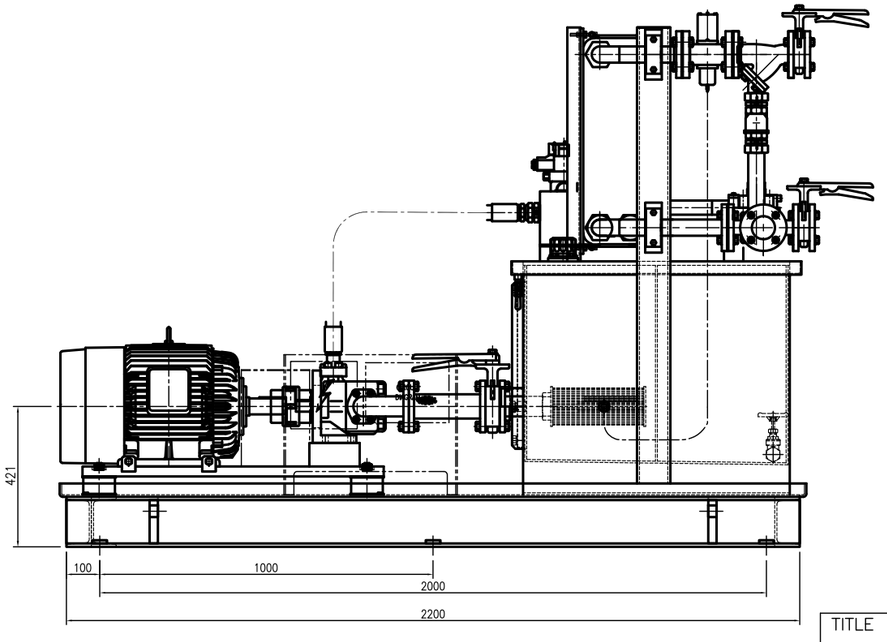
VALVE BLOCK(8SET)



PORT CONNECTION		
SIZE TYPE	PORT NO.	Q'TY
JIS210K-SSA 32 FLANGE	P	1
JIS210K-SSA 40 FLANGE	T	1
JIS 10K-40A FLANGE	W1	1
JIS 10K-40A FLANGE	W2	1

PAINT SPECIFICATION					
UNIT SPEC'		Final Color / (Munsell no.)	THICKNESS (μm)		
INDEX	MATERIAL		1st	2nd	3rd
PIPING	SUS304	Not paint			
BASE FRAME / TANK	SS400	2.5 G 6/2	25	40	40
BLOCK / VALVE&COMPONANT	SS400	PARKERIZING (Mn) / MAKER STANDARD	—		
TERMINAL BOX	SS400	7.5 BG 6/1.5	30		30





MAIN SPECIFICATION

1. FLUID: MINERAL OIL (DTE 24)
2. OPERATING PRESSURE = 120BAR
3. POWER SOURCE AC445V-60Hz-3ø
   CONTROL SOURCE AC110V-60Hz-1ø
   SOLENOID VALVE AC110V
4. CONTAMINATION GRADE NAS1638 CLASS9
5. MATERIAL
   TANK : SS275
   PIPE : SUS 304

REV.	ZONE	DATE	DESCRIPTIONS FOR REVISION	DRW'N	APP'D
△					
△					

TITLE M-56

PREHEATER HYDRAULIC POWER SYSTEM ASSEMBLY

ISSUE DATE

SEWON CELLONTECH CO.,LTD. CHANGWON, KOREA

HYD' R&D TEAM			PROJECTION METHOD	THIRD ANGLE PROJECTION	
DRWN	C.I.KIM	'19.10.16			
CHK'D	—	—	MATERIAL —	SCALE 1/9(A1)	WORKS
CHK'D	—	—		MASS ___ kg	
APP'D	M.H.KIM	'19.10.16	REF DWG. NO. —	SHM DWG. NO. SW-PH-M0001-01	REV. △1